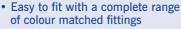


contents

Standard Gutters





- Choice of 4 designs
- 10 year guarantee*
- High gloss finish with a choice of up to 6 colours
- Lightweight for ease of storage and transportation
- Low maintenance
- · Durable and tough
- Kitemarked

P4 - 9

SuperDeep 170



KM 508760

- Exceptionally strong components
- High capacity super deep system for commercial application
- Designed for high volume capture
- Market leading flow capacity
- Choice of downpipe sizes
- 10 year guarantee*
- · High gloss finish in black and grey

P 10 – 11

- Cast Iron Effect Gutters Authentic cast iron look without the weight or cost
 - Choice of 3 designs
 - Square or round downpipes
 - · Unique pipe fittings with built in saddle strap
 - · Durable and tough
 - 10 year guarantee

P 12 - 14

Underground Drainage



- · User friendly easy fit system
- · Lightweight, easy to handle
- Impact resistant and extremely durable
- · A wide range of products and ancillary
- Tested to BS EN 1401-1: 2019 PVC-U **Underground Drainage Systems****

P 16 - 21

Soil



KM 664034

- · A wide range of profiles and fittings manufactured from PVC-U.
- · High gloss PVC-U for low maintenance · Lightweight, durable and easy to install
- Compatible with most other
- **UK** systems
- Choice of 3 colours
- Tested to BS EN 1329-1: 2014 Plastics piping systems for soil and waste discharge** P22 - 23

*Excludes Caramel. **For scope refer to the manufacturer.

Kayflow

Specification & Installation Guide for Guttering

How much water?

The gutter system must be able to drain the roof during an unusually heavy rainfall event which lasts at least two minutes.

BS12056 shows how to work out the amount of rainwater (in litres per second) that could run off a roof.

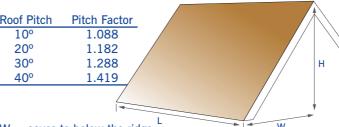
The roof area is multiplied by the amount of water running off each square metre of the roof area in litres per second.

Volume of water coming off a roof $= A \times B$ where:

A = 0.021 litres per second.

B = the effective roof area, calculated as follows:

(W+H/2) x L or L x W x Pitch factor (see table)



W = eaves to below the ridge

H = vertical height from eaves to ridge

L = length of roof section

Which Gutter to Choose

Compare the result of the calculation (AxB) with the flow capacity of the Kayflow systems available. Please note the following:

- 1. Reduce flow rates of gutters with angles by 15%.
- 2. Gutter sections longer than 50 x the height of water when the gutter is full have a reduced flow rate.
- 3. Gutters are laid level this can be up to 3mm fall per metre.
- 4. Centrally placed outlets drain a much larger volume of water.

Minimum Specification for Fascia brackets

Gutter Type	Normal / Sheltered Areas	Snowfall / Exposed Areas	Max distance between brackets
Round/Square	2 x 25 x 4mm	2 x 25 x 5mm	1m
Deepflow/Ogee	2 x 25 x 4mm	2 x 25 x 5mm	800mm
SuperDeep 170	2 x 25 x 4mm	3 x 32 x 6.5mm	600mm
Cast Effect	2 x 25 x 4mm	3 x 25 x 5mm	As per standard profile

(4mm = 8 gauge, 5mm = 10 gauge, 6.5mm = 12 gauge stainless steel pan head screw)

Snow Loading

In locations where heavy snowfall is common, fixing centres for gutter brackets should be reduced to 600mm for all Kayflow systems. In addition all fixing holes should be used on all brackets and the use of snowboards is recommended where appropriate.

Installation

Gutter

- 1. Position the running outlet accurately by holding a plumb line against the fascia directly over the drain. Mark the position on the fascia with a pencil. Fit the outlet no more than 50mm below the level of the roof tiles. Fix with 2 x 25mm x 5mm round-head stainless steel screws (don't use countersunk screws as these can be over torqued with cordless drivers and damage mouldings)
- 2. Fit a fascia bracket just below the top of the fascia board at one end of the run of guttering (opposite end to the outlet).
- 3. Tie a plumb line (string) around the base of the bracket and stretch the plumb line from the bracket along the fascia board and tie it to the outlet.
- 4. Check that there is a fall towards the outlet (1.350 is recommended) to encourage water to drain efficiently.
- 5. Mark the position of the fascia brackets, spacing them according to gutter system chosen (see table above) and no more than 150mm from any corner, union, running outlet or stopend.
- 6. In locations where heavy snowfall is common it is recommended that fixing centres for fascia brackets is reduced to 600mm.
- 7. Fix the fascia brackets with 25mm x 5mm stainless steel screws - we would recommend using all available fixing holes.
- 8. Starting at the outlet, fit the first length of gutter by tilting the gutter to fit under the back clip and clip in at the front edge.
- 9. Fit a union bracket at the other end of the first length and screw it into the fascia using all available fixing holes, then fit the next length of gutter into it. Continue joining lengths ensuring all joints line up with the "fit to here" depth marked
- 10. Cut the last section of gutter to fit using a hacksaw and fit a stopend.

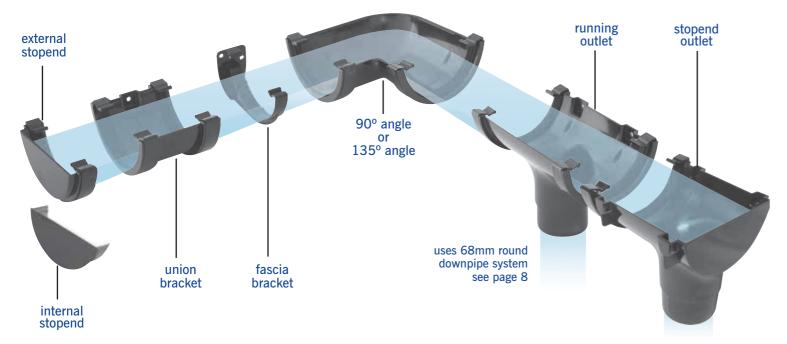
Downpipe

- 1. Using a plumb line, mark a vertical line on the wall from the running outlet to the drain.
- 2. Place an offset bend onto the base of the running outlet. Place a second offset bend on a length of downpipe and measure the section length required to join the two offset bends, cut a suitable length of downpipe - the "swan neck".
- 3. Hold a downpipe clip centrally over the plumb line and mark the fixing holes on the wall with a pencil. Repeat down the wall, spacing pipe clips no more than 1.8m apart.
- 4. Drill the fixing holes.
- 5. Working from the top downwards, install the downpipe. If additional lengths of downpipe are required, join using a socket
- 6. Leave a 10mm gap between the end of the pipe and the bottom of the pipe socket to allow for expansion. Fix a pipe clip
- 7. Use wall plugs suitable for the substrate and when fitting pipe clip screws to ensure that the application is secure. Fix pipe/socket clips with 2 x 32mm x 6.5mm round head stainless steel screws.
- 8. Where required, fit a shoe at the bottom of the downpipe so that it directs water into the drain, if required. Fix the joint with a pipe clip.

RECOMMENDED: Use lubricant/silicone spray on all gutter seals for ease of fitting and for improved in-service performance.

Kayflow half round gutter

Height	Width	Flow Rate	Area Drained	Down Pipe
50mm	112mm	0.9 l/s	43m²	Round (P8)



		half round gutter
code	pk	colours
KFG4	6x4m	W, BL, BR, GY, AG
KFG5	6x5m	W, BL

		90° angi
KFA1	20	W, BL, BR, GY, AG

135° angle

KFA2	20	W, BL, BR, GY, AG

	e	external/	internal stopend
ext	KFE1	100	W, BL, BR, GY,
int	KFE2	20	AG

fascia bracket

KFK1	100	W, BL, BR, GY, AG

union bracket

		KFU1	30	W, BL, BR, GY, AG
--	--	------	----	-------------------

*Gutter adaptors - description denotes which side each section is on when looking at the building.

		running outlet
code	pk	colours

code	pk	colours
KF01	20	W, BL, BR, GY, AG

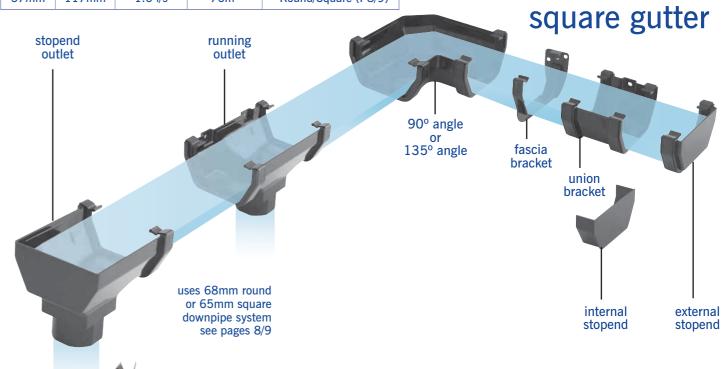
4				
K. A				stopend outlet
		KF02	20	W, BL, BR, GY
	7	reve	rsible g	gutter adaptors
	round/square	KFDS3	10	W, BL, BR
	round/deep	KFD9	1	W, BL, BR
and i	hand	led round,	ogee g	utter adaptors
	*ogee/round	OGR1	1	W, BL, BR

*round/ogee OGR2

We also offer a range of different accessories; you can find out more on page 15

W, BL, BR

Area Drained Down Pipe Height Width Flow Rate Round/Square (P8/9) 57mm 117mm 1.6 l/s 76m²



square gutter			
colours		code	pł
W, BL, BR, C, AG W, BL, BR		KFOS1	20

			st	topend outlet
		KFOS2	20	W, BL, BR, C
	7	revers	ible gu	tter adaptors
	square/round	KFDS3	10	W, BL, BR
	square/deep	KFD10	1	W, BL, BR
of	hande	d round/o	gee gu	tter adaptors
	*ogee/square	OGS1	1	W, BL, BR
	*square/ogee	OGS2	1	W BL BR

Kayflow

running outlet

W, BL, BR, C, AG

KFAS1 10 W, BL, BR, C, AG 135° angle W, BL, BR, C, AG KFAS2 10 external/internal stopends W, BL, BR, KFES1 100 C, AG W, BL, BR, AG KFES2 20 fascia bracket KFKS1 100 W, BL, BR, C, AG union bracket W, BL, BR, C, AG KFUS1 30

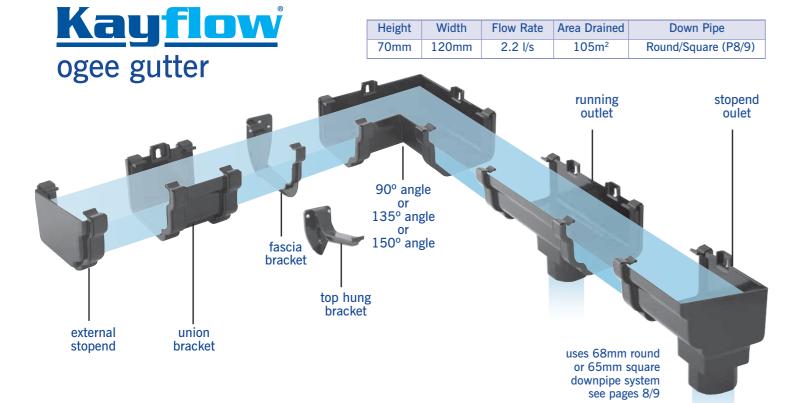
KFGS4

KFGS5 6x5m

6x4m

90° angle

We also offer a range of different accessories; you can find out more on page 15



			ogee gutter				gut	ter brackets
	code	pk	colours			code	pk	colours
	OGG4	4x4m	W, BL, BR, C,		fascia	OGK1	100	W, BL, BR, C,
			AG		top hung	OGK2	20	AG**
	90° & 3	135º int	ternal angle				ru	nning outlet
	OGA1	10	W, BL, BR, C, AG			0G01	10	W, BL, BR, C,
	OGA3	10	BR, C, AG					AG AG
		90° ext	ternal angle		1		stop	end outlets
	OGA2	10	W, BL, BR, C,		-1	OGO2 (R)	10	W, BL,
			AG AG	L/H	R/H	OGO3 (L)	10	BR, C
	135° & 1	50º exte	ernal angles		hand	ded ogee/de	ep gutt	ter adaptors
135°	OGA4	10	W, BL, BR, C, AG**		*ogee/deep	OGD1	1	W, BL,
150°	OGA5	4	C, Ad	A Property of the Party of the	*deep/ogee	OGD2	1	BŔ
- (Bit - 1)		un	ion bracket		hande	d square/og	gee gutt	ter adaptors
	OGU1	8	W, BL, BR, C,		*ogee/square	OGS1	1	W, BL,
			AG AG		*square/ogee	OGS2	1	BR

OGE1 (L) 10 OGE2 (R)

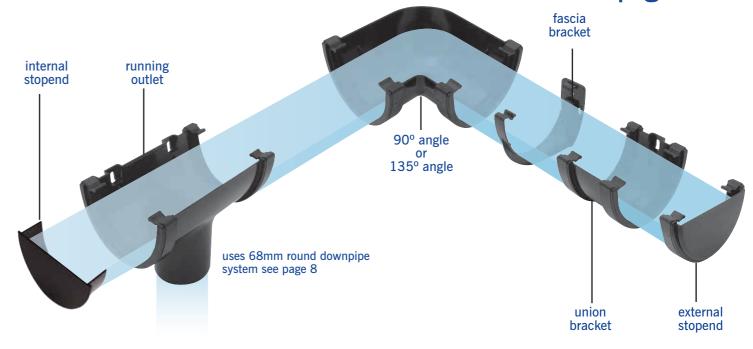
external stopend

W, BL, BR, C, AG

Height Width Flow Rate | Area Drained Down Pipe 71mm 114mm 1.8 l/s 86m² Round (P8)

Kayflow

deep gutter



deep gutter

W, BL, BR, AG

90° angle

W, BL, BR, AG

135° angle

W, BL,

BR, AG

6x4m

fascia bracket

code	pk	colours
KDK1	100	W, BL, BR, AG

السلام		rui	nning outlet
	KD01	10	W, BL, BR, AG

	ur	nion bracket
KDU1	10	W, BL, BR, AG



internal/external stopend

		revers	ible gutt	er adaptors
V.	deep/round	KFD9	1	W, BL, BR
The second	deep/square	KFD10	1	, ,
	han	ded ogee/d	eep gutt	er adaptors

KDG4

KDA1

KDA2

			. •	
4	*ogee/deep	OGD1	1	W, BL,
	*deep/ogee	OGD2	1	BR

We also offer a range of different accessories; you can find out more on page 15

W, BL, BŔ

handed round/ogee gutter adaptors

OGR1

OGR2

kogee/round

*round/ogee

^{*}Gutter adaptors - description denotes which side each section is on when looking at the building. **Only applicable to OGA4 and OGK1

Kayflow round down pipe

- 68mm diameter
- use with half round, square, ogee & deep



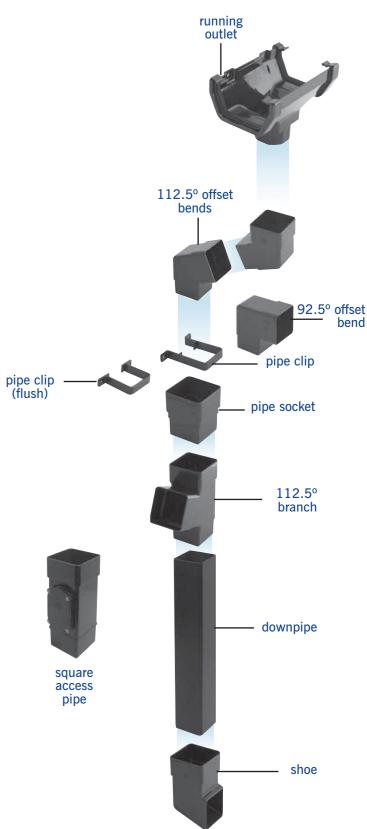
00	1			
_		code	rou l	nd down pipe
	2.5m	KFP25	6	W, BL, BR, GY, AG
	4m	KFP4	6	W, BL, BR, AG
	5.5m	KFP55	6	W, BL, BR, GY, AG
			92.	5° offset bend
		KFB1	20	W, BL, BR, GY, AG
			112.	5° offset bend
		KFB2	30	W, BL, BR, GY, AG
				shoe
		KFB3	30	W, BL, BR, GY, AG
				pipe clip
2		KFC1	100	W, BL, BR, GY, AG
		conc	ealed f	ixing pipe clip
C		OGC3	10	W, BL, BR
		:	square	/round hopper
		KFHS1	10	W, BL, BR, C, GY, AG
				pipe socket
		KFS1	20	W, BL, BR, GY, AG
			1	12.5° branch
		KFY1	10	W, BL, BR, GY, AG
	sq	uare/roun	d dow	n pipe adaptor
		KFDS2	10	W, BL, BR, C
			rour	nd access pipe
0		KFAP	1	W, BL, BR

	3		-		
	1		rou	nd down pipe	
		code	pk	colours	
	2.5m	KFP25	6	W, BL, BR, GY, AG	
	4m	KFP4	6	W, BL, BR, AG	
	5.5m	KFP55	6	W, BL, BR, GY, AG	
			92.	5° offset bend	
		KFB1	20	W, BL, BR, GY, AG	
			112.	5° offset bend	'
		KFB2	30	W, BL, BR, GY, AG	
				shoe	
		KFB3	30	W, BL, BR, GY, AG	
				pipe clip	'
		KFC1	100	W, BL, BR, GY, AG	
		conc	ealed f	ixing pipe clip	
â		OGC3	10	W, BL, BR	
	7	04.00		.,, 52, 51	
			square	/round hopper	
		KFHS1	10	W, BL, BR, C, GY, AG	
		ı		pipe socket	
		KFS1	20	W, BL, BR, GY, AG	
]	12.5° branch	
		KFY1	10	W, BL, BR, GY, AG	
	sqi	uare/roun	d dow	n pipe adaptor	
		KFDS2	10	W, BL, BR, C	
			rour	nd access pipe	
		KFAP	1	W, BL, BR	
		TSI ZSI	-	ri, DE, DIC	
W				ent accessories;	
				ore on page 15	

			5	square down pipe
		code	pk	colours
	2.5m	KFPS25	6	W, BL, BR, C, AG
	4m	KFPS4	6	W, BL, BR, AG
_	5.5m	KFPS55	6	W, BL, BR, C, AG
				92.5° offset bend
		KFBS1	20	W, BL, BR, C, AG
			1	12.5° offset bend
		KFBS2	30	W, BL, BR, C, AG
				shoo
		KFBS3	30	W, BL, BR, C, AG
				pipe clip
>		KFCS1	10 0	W, BL, BR, C, AG
				pipe clip (flush
\$		KFCS2	100	W, BL, BR, C, AG
A:		·	hopp	er (square/round
	1	KFHS1	10	W, BL, BR, C, GY, AG
				pipe socke
		KFSS1	20	W, BL, BR, C, AG
				112.5° brancl
		KFYS1	10	W, BL, BR, C, AG
	\$	square/rou	ınd d	own pipe adapto
		KFDS2	10	W, BL, BR, C
			SC	quare access pip
3		KFSAP	1	W, BL, BR
V	Ve also o			fferent accessories at more on page 15

Kayflow square down pipe • 65mm x 65mm

• use with square and ogee



Kayflow SuperDeep 170

Kayflow SuperDeep 170 is a super tough, high capacity gutter for use on commercial buildings, hotels, flats and any structure that has a large roof area.

Tough Construction

SuperDeep 170 has a high material content that ensures it can easily contain the weight of water that could potentially flow into its huge gutter profile. Each fascia bracket is capable of supporting over 125kg and the union can take over half as much again.

The gutter angles have been produced as individual internal and external versions. This allows positive fixing of each unit to the fascia board.

High Capacity

SuperDeep 170 is one of the largest and toughest commercial rainwater systems available.

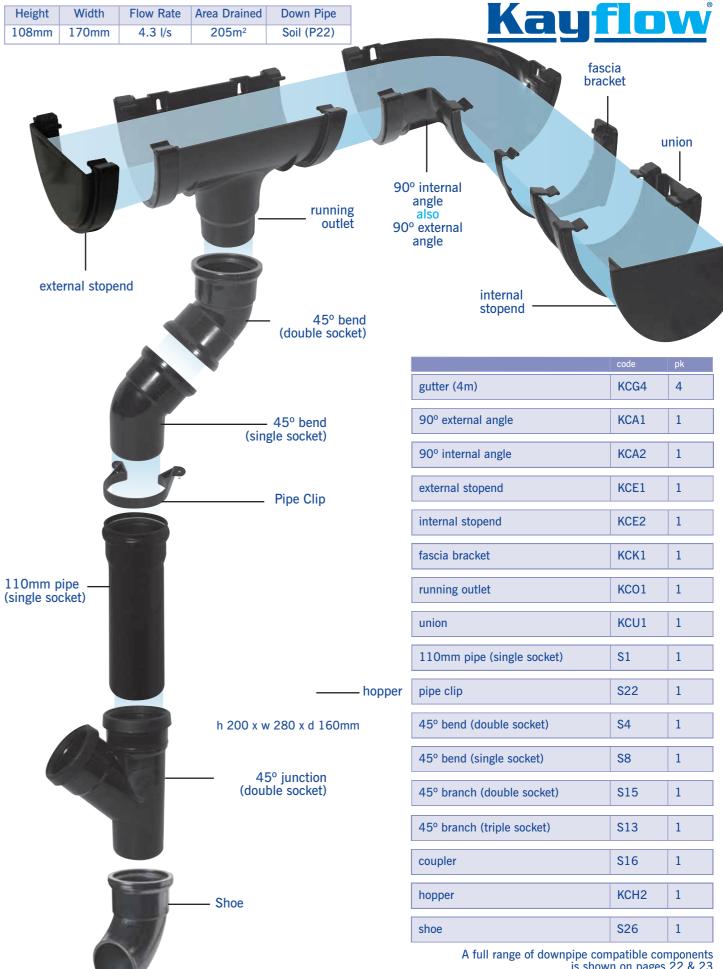
At 170mm from rim to rim SuperDeep 170 has a huge reservoir and is designed to move water rapidly into and down a 100mm or 110mm down pipe.

SuperDeep 170 has an independently tested, market leading flow rate of 4.3 litres per second.

- · Ultra tough, thick-wall system
- 170mm high capacity commercial system
- White core reduces heat absorbtion
- Uses 100mm or 110mm downpipe
- Internal and external versions of anglesFix fascia brackets at maximum 600mm centres
- Kitemark KM508760 to BS EN 607:2004 and BS EN 1462:2004







www.kayflow.co.uk



Height	Width	Flow Rate	Area Drained	Down Pipe
50mm	112mm	0.9 l/s	43m²	Round

Height	Width	Flow Rate	Area Drained	Down Pipe
50mm	112mm	0.9 l/s	43m ²	Round



pipe socket







1

1

1

1

1

1

1

1

1

1

1

KFE2

KFK1

KF01

KF02

KFU1

KFP25

KFB1

KFB2

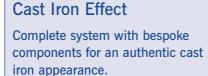
KFB4

KFC2

KFHS2

KFS2

KFY1





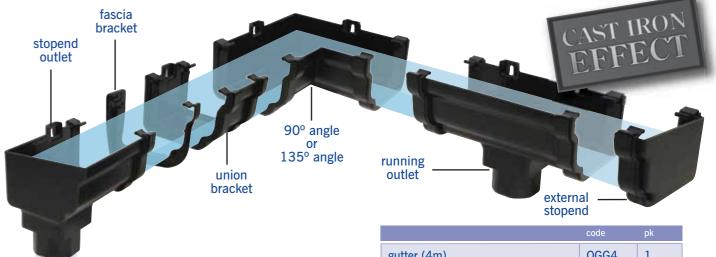


h 258 x w 312 x d 210mm

Height	Width	Flow Rate	Area Drained	Down Pipe
70mm	120mm	2.2 l/s	105m ²	Round/Square

Kayflow

ogee gutter



gutter (4m)	OGG4	1
90° external angle	OGA2	1
90° internal angle	OGA1	1
135° external angle	OGA4	1
135° internal angle	OGA3	1
external stopend (R/H)	OGE2	1
external stopend (L/H)	OGE1	1
fascia bracket	OGK1	1
running outlet	0G01	1
stopend outlet (R/H)	0G02	1
stopend outlet (L/H)	OG03	1
union bracket	OGU1	1
square downpipe (2.5m)	KFPS25	1
112.5° offset bend	KFBS2	1
92.5° offset bend	KFBS1	1
shoe with lugs	KFBS5	1
pipe clip with lugs	KFCS4	1
pipe socket with lugs	KFSS2	1

We also offer a range of different accessories; you can find out more on page 15

KFYS1

KFHS2

1





92.5° offset bend available

112.5°

offset

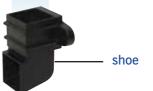
bend

pipe clip

pipe socket

112.5°

branch



112.5° branch

hopper with lugs

internal stopend

fascia bracket

running outlet

stopend outlet

union bracket

92.5° offset bend

112.5° offset bend

pipe clip with lugs

hopper with lugs

112.5° branch

pipe socket with lugs

We also offer a range of different accessories;

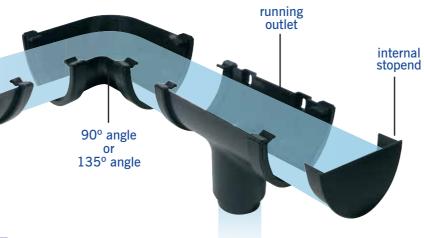
you can find out more on page 15

shoe with lugs

round downpipe (2.5m)

HeightWidthFlow RateArea DrainedDown Pipe71mm114mm1.8 l/s86m²Round





Stopena	DIACKCE	DI	achet
		code	pk
gutter (4m)		KDG4	1
90° angle		KDA1	1
135° angle		KDA2	1
external stopend		KDE1	1
internal stopend		KDE2	1
fascia bracket		KDK1	1
running outlet		KD01	1
union bracket		KDU1	1
round downpipe (2.5m)		KFP25	1
92.5° offset bend		KFB1	1
112.5° offset bend		KFB2	1
shoe with lugs		KFB4	1
pipe clip with lugs		KFC2	1
hopper with lugs		KFHS2	1
pipe socket with lugs		KFS2	1
112.5° branch		KFY1	1

We also offer a range of different accessories; you can find out more on page 15

Add suffix as follows for colours: CB=Cast Black



Kayflow

Kayflow is a comprehensive range of Rainwater, Soil and Underground drainage products.

The Kayflow range is ideal for builders merchants and PVC stockists. Kayflow is easy to deal with and has a straight forward pricing structure, a national delivery service and low minimum order levels.

Kayflow can be specified with confidence. The technical team are on hand to help with questions concerning flow rates and installation procedures.

Kayflow installers have a wide choice of rainwater products and the quality and fit of the clipping system is widely regarded as excellent.



92.5°

offset bend

NEW SQUARE additions to the Anthracite Grey range

The Kayflow Anthracite Grey (RAL7016) range of products has expanded and now includes a SQUARE gutter system.

These additions join the already popular large range of Round, Ogee and Deep Flow profiles available in the Anthracite Grey rainwater range and provide a match for window, door and fascia systems with the same colour reference.



accessories

rise & fall bracket (half round) code pk colours 120 KFRB 10 rise & fall bracket (square) KFRBS 10 rise & fall bracket (universal) KFRBU 10 This is designed to be used in conjunction with the pvc fascia bracket appropriate to the design of gutter chosen

Metal brackets are galvanised or zinc plated for excellent water resistance.





110mm underground pipe & fittings



	SO	cket plug	
socket plug	UG111	1	





Codes beginning with 'B' denote the specific BULK quantity shown.

Kayflow

110mm underground fittings



UG1015

110mm straight rubber coupler

UG1011

www.kayflow.co.uk



short hopper head

UG107 BUG107	1 60
UG105 Grid ONLY BUG105 Grid ONLY	1 200

square hopper

UG103 BUG103	1 24
UG105 Grid ONLY BUG105 Grid ONLY	1 200

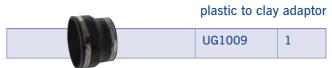
MININ	rectangula	ar hopper
-0	UG104 BUG104	1 20
	UG105 Grid ONLY BUG105 Grid ONLY	1 200

rodding eye



level invert reducer **UG115** BUG115 230

160 x 110mm



160mm underground pipe & fittings





Kayflow inspection chambers



www.kayflow.co.uk

UG1004

BUG1004

It is recommended that all joints require generous lubrication, which is also available from Kayflow - please

1 56

see pages 18, 20 & 23

24

UG1014

BUG1014

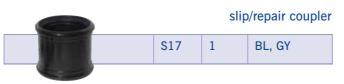
110mm soil

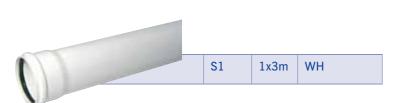
pipe (single socket) S1 1x3m GY

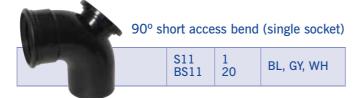
		coupler
code	pk	colours
S16 BS16	1 50	BL, GY, WH



S1	1x3m	BL

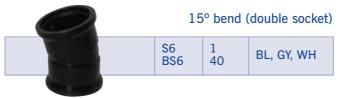








15° bend (single socket) S10 BL, GY, WH BS10





30° bend (single socket) S9 BS9 1 40 BL, GY, WH





4	5° bend	(single socket)
S8 BS8	1 30	BL, GY, WH





S7 1 BL GY WH		90° bend	(single socket)
BS7 20 BE, 41, WI	S7 BS7	1 20	BL, GY, WH





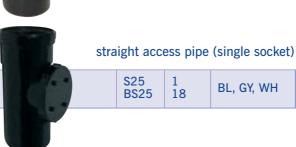
45°	branch (double socket)
code	pk	colours
S15 BS15	1 15	BL, GY, WH

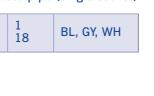


90° branch (double socket) S14 1 BS14 15 S14 BL, GY, WH



access ju	unction (double socket)
S18 BS18	1 12	BL, GY, WH





50mm strap boss

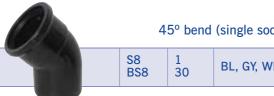
BL, GY, WH

40mm adaptor

BL



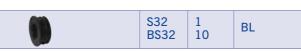
5	S22 BS22	1 50	BL, GY, WH



	4	5° bend (double socket
	S4 BS4	1 30	BL, GY, WH







S50 BS50

S40 BS40

1 10

10



45°	branch	(triple	socket

code	pk	colours
S13 BS13	1 15	BL, GY, WH

110mm soil

Kayflow



90° branch (triple socket)

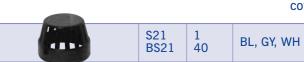
90	° branch	i (tripie sockei
S12 BS12	1 15	BL, GY, WH

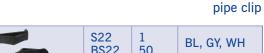


air admittance valve

cowl

S24 BS24	1 27	BL, GY, WH







end plug/cap

		one brag out
S20	1	BL, GY
BS20	100	BL



universal pipe lubricar

UPL1 1kg UPL2.5 2.5kg

Kayf

Useful Kayflow contacts:

To speak to our customer services team or to place your orders, please contact **01827 317 200** and choose **Option 1** or e-mail sales.orders@swishbp.co.uk.

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